

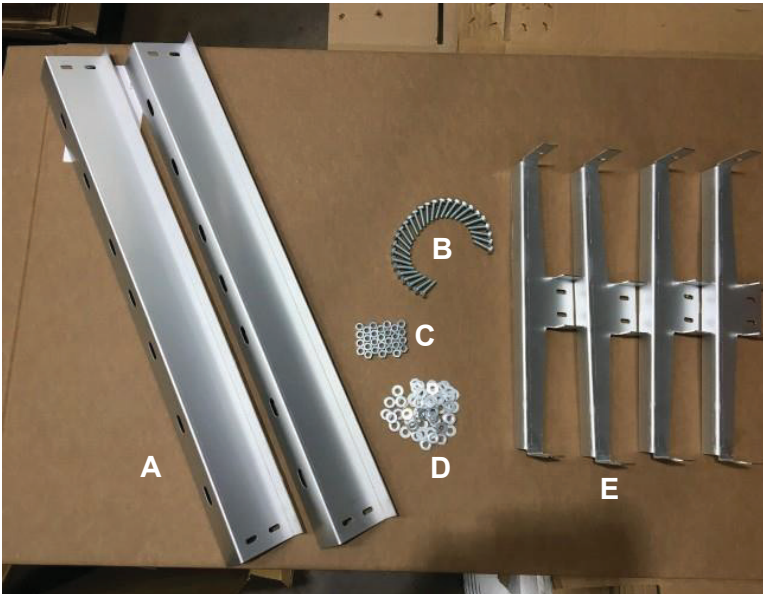


Phillips 66 Pump Valance Installation Guide

This valance is designed to fit Phillips 66 pump dispensers. Please verify that your site is in this size before beginning. Otherwise, contact LSI Graphic Solutions Customer Service 1-800-231-0129.

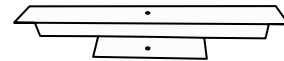
Read through all of the instructions prior to beginning installation and verify (using the packing list) that all parts have been received and are in good condition.

Parts List

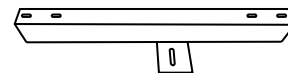


- A: Z Bracket (2 per valance) PN 656611 (SILVER)/ PN 681917 (WHITE)
- B: 1/4" x1" Bolt (28 per valance) PN 240442
- C: 1/4" Nut (28 per valance) PN 240821
- D: 1/4" Washer (56 per valance) PN 240961
- E: Side panel bracket (4 per valance) PN 656610 (SILVER)/PN 681916 (WHITE)
- F: Phillips 66 Shield logo (2 per valance), PN 656525
- G: Screw PPHSMS 6-32X1/4 (8 per valance) PN 657677

Special order adapter brackets if mounting on Ovation or Bennett dispensers. Qty. 1 of PN includes 2 brackets and hardware. Order color to match valance internal parts.



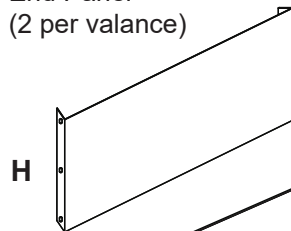
HDWR SET MTG BRKT VALNC
OVATION 1 DISP, PN 382850
(WHITE)/PN 656343 (SILVER),
QTY. 1



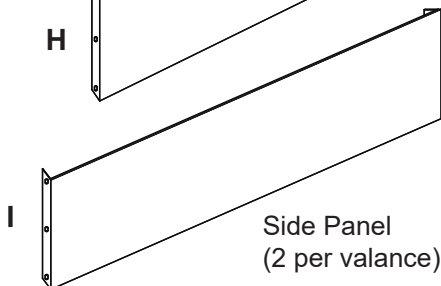
HDWR SET MTG BRKT VALNC
BENNETT WHT 1 DISP, PN
632548 (WHITE)/ PN 658728
(SILVER), QTY. 1



End Panel
(2 per valance)



H



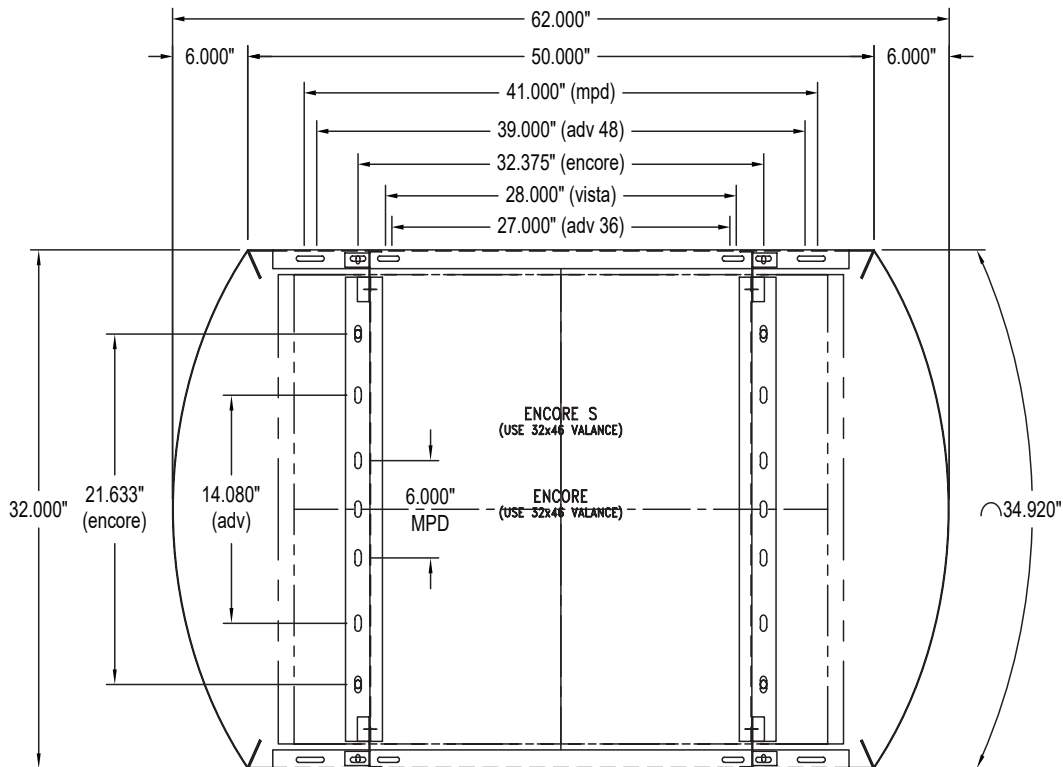
I

Side Panel
(2 per valance)



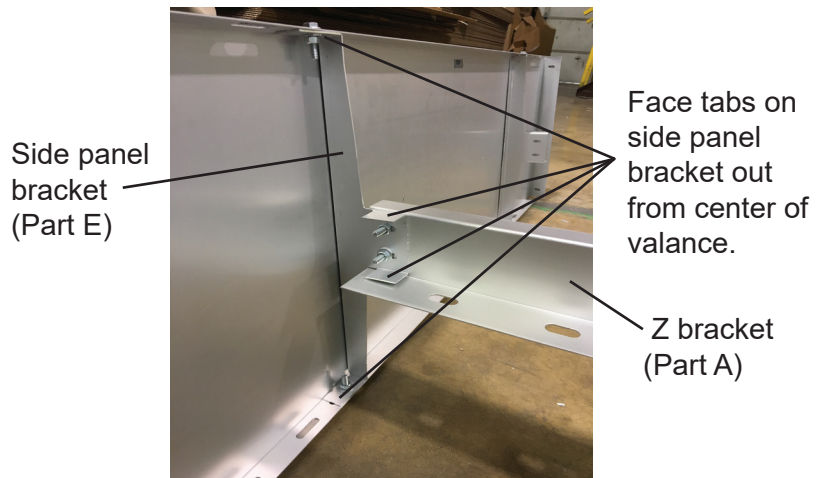
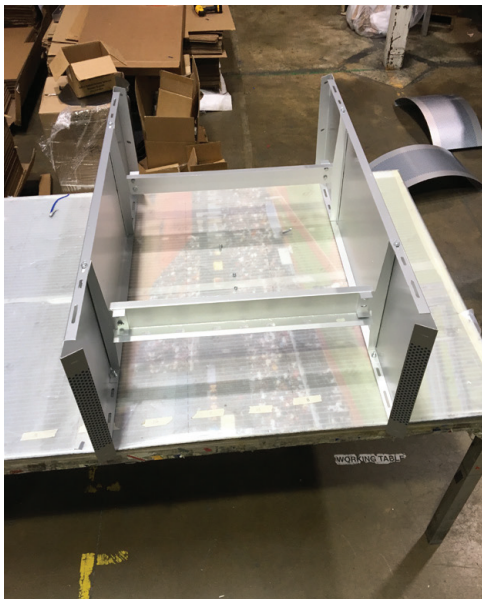
Assembly Instructions

Step 1: Unpack the valance and identify the style of pump that the valance will be fitted to. The standard unit fits Encore, Encore S, Advantage 48, Vista 48, and MOD dispensers.



PLAN VIEW

Step 2: Identify the two side panels (Part I), making sure the "Top" sticker is on the top side. Install two side panel brackets (Part E) on each side panel using the 1/4" x 1" bolts (Part B) provided (use one nut and 2 washers per bolt). Next, attach the Z brackets (Part A) to the side panel brackets using the same type bolts. Repeat this process on the other side, attaching the two side panels together.



Assembly Instructions

Step 3: Line up holes on an end panel (Part H) with the holes in one side panel. Using the 1/4" x 1" bolts provided (use one nut and 2 washers per bolt), fasten them together as shown in Figure A. Pull the other side of the end panel toward the second side panel as shown in Figure B. Align the holes in both panels and fasten with the bolts. Repeat this process for the other end panel, and make sure the panels are flush together and that there is no light showing through seams when looking at them directly. Make sure top/bottom edges of panels are aligned vertically.



FIGURE A
Fastening end panel to a side panel

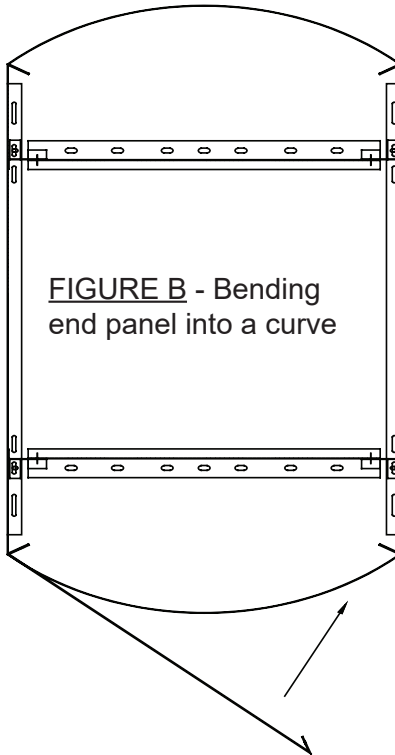


FIGURE B - Bending
end panel into a curve

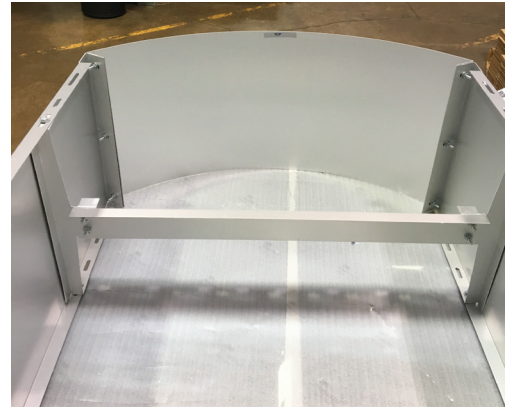
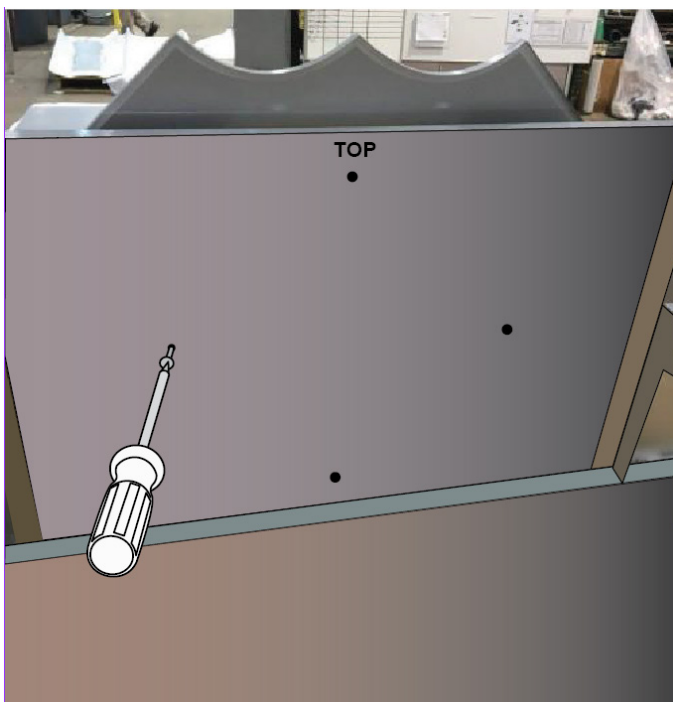
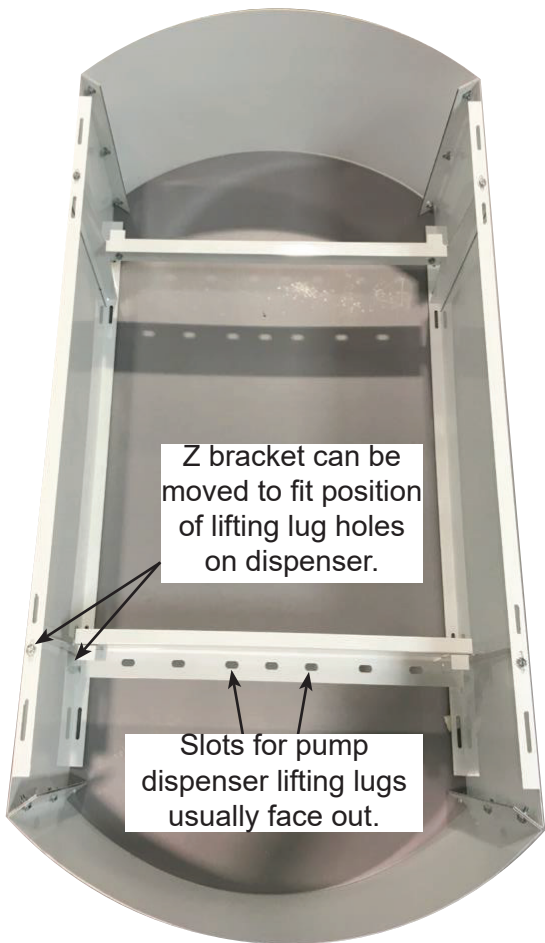


FIGURE C - Result after fastening
end panel to side panels.

Step 4: The Phillips 66 Shield logo (Part F) must be attached to the side panel. Use the 6-32X1/4 Phillips machine screws (Part G) to attach the Shield logo to the side panel. Both the logo and the panel will have pre-drilled pilot holes. **USE ONLY A MANUAL SCREW DRIVER FOR THE SCREWS HOLDING THE LOGO SIGN TO AVOID STRIPPING THE SCREW HOLES (DO NOT USE POWER TOOL FOR THESE SCREWS).**



Assembly Instructions



Step 5: After valance is fully assembled, place it on top of pump dispenser and adjust Z brackets to allow 1/4" x 1" bolts to go into proper holes. Z brackets can be moved by sliding in slots or changing slots.

Note: In case of obstructions, a cold-formed (radius) end can be replaced with the Rivet Flat End PN 669101 (other PN may be needed for some sizes). This end panel must be ordered separately, and is installed in the same way.



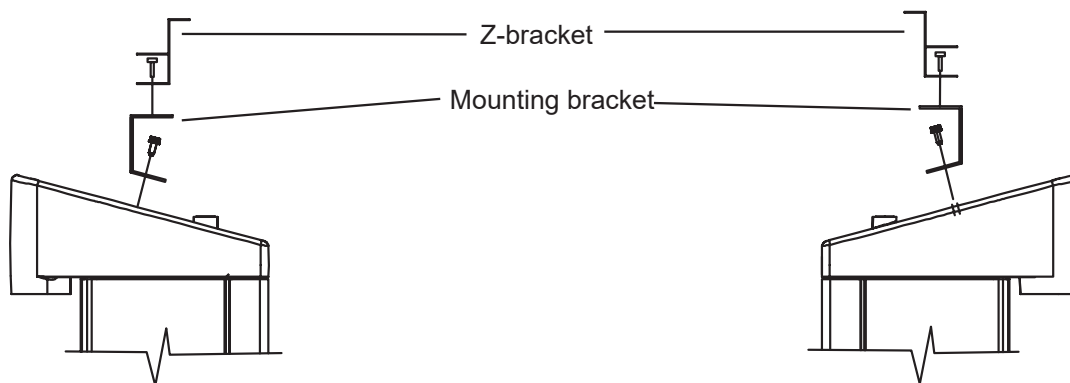
Step 6: Adjust the Z brackets as necessary before installation. Use the bolts (lifting lugs) on top of pump dispenser to mount the valance, ensuring a tight fit. Use existing bolts and holes in top of pump. **DO NOT DRILL HOLES IN THE TOP OF THE PUMP DISPENSER, BECAUSE THAT WILL VOID THE WARRANTY.**



Assembly Instructions

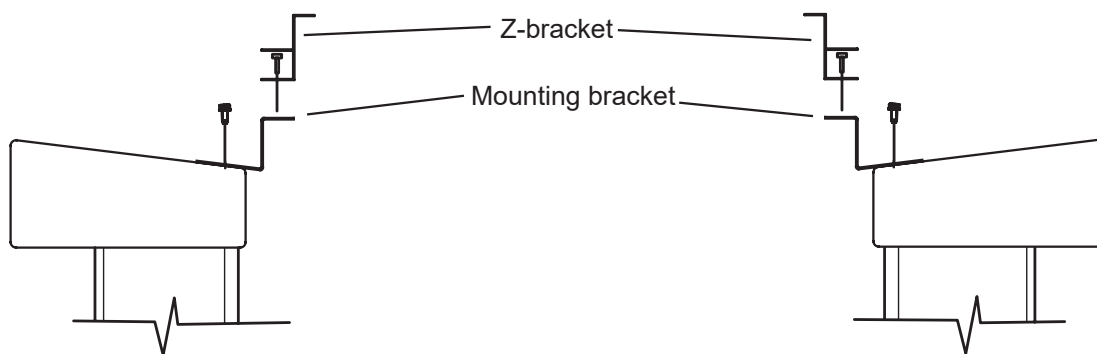
Mounting on Ovation or Ovation 2 Pump Dispenser

1. Loosen screws holding Z-brackets to valance.
2. Use 1/4"-20 screws (lifting lugs) on top of pump to attach Mounting brackets to each end of pump as shown.
3. Lift valance on top of pump and use screws, washers, nuts provided with Mounting bracket to attach to Z-brackets.
4. Tighten screws, nuts holding Z-bracket to valance.



Mounting on Bennett Pump Dispenser

1. Loosen screws holding Z-brackets to valance.
2. Use 1/4"-20 screws (lifting lugs) on top of pump to attach Mounting brackets to each end of pump as shown.
3. Lift valance on top of pump and use screws, washers, nuts provided with Mounting bracket to attach Z-brackets.
4. Tighten screws, nuts holding Z-bracket to valance.



10/12/2022 - Created.

10/13/2022 - Changed "SHIELD" in footer to "RIVET", because this valance is for the Rivet image.

3/25/2026 - Show putting screws into logo sign by hand to avoid stripping threads.

